

INTERNAL RELEASE AGENTS AD LUBRICANTS RECOMMENDATIONS FOR USE

POLYMER	PRODUCT												
	Additive 10 DS	HT-STAB 1114	PAT [®] 31/39	PAT [®] 55P	PAT [®] 77	PAT [®] 78	PAT [®] 295/I	PAT [®] 295/II	PAT [®] 49I	PAT [®] 712/II	PAT [®] 855/A	PAT [®] 866	PAT [®] 866/B
ABS	✓	✓	✓		✓	✓							✓
PA-6	✓	✓			✓	✓					✓		✓
PA-11	✓	✓			✓	✓				✓			✓
PC	✓	✓	✓		✓	✓							✓
PBT/PETP		✓	✓				✓	✓	✓				
PE	✓				✓	✓	✓	✓				✓	
PET					✓	✓							
PMMA			✓						✓				
POM		✓	✓						✓				
PP					✓	✓	✓	✓			✓	✓	
PS	✓			✓	✓	✓						✓	✓
PVAC			✓				✓	✓					
PVC	✓			✓	✓		✓	✓					✓
PVDC							✓	✓					
TPE	✓		✓										
TPU	✓	✓	✓										
SAN			✓						✓				✓
SMA												✓	

ABS = STYRENE-ACRYLONITRILE

PA-6 = POLYAMIDE 6

PA-11 = POLYAMIDE 11

PC = POLYCARBONATE

PBT/PETP = POLYBUTYLENE TEREPHTHALATE

PE = POLYETHYLENE

PET = POLYETHYLENE TEREPHTHALATE

PMMA = POLYMETHYL METHACRYLATE

POM = ACETAL OR POLYACETAL

PP = POLYPROPYLENE

PS = POLYSTYRENE

PVAC = POLYVINYL ACETATE

PVC = POLYVINYL CHLORIDE

PVDC = POLYVINYLIDENE CHLORIDE

SAN = STYRENE ACRYLONITRILE

SMA = STYRENE MALEIC ANHYDRIDE

TPE = THERMOPLASTIC ELASTOMER

TPU = THERMOPLASTIC POLYURETHANE

Products for the use with rubber types not shown here are available upon request.

All information is based upon laboratory test and industrial experience, and is intended for use, at their own risk by persons having a technical skill. We assume no liability in connection with the use of the product described herein.